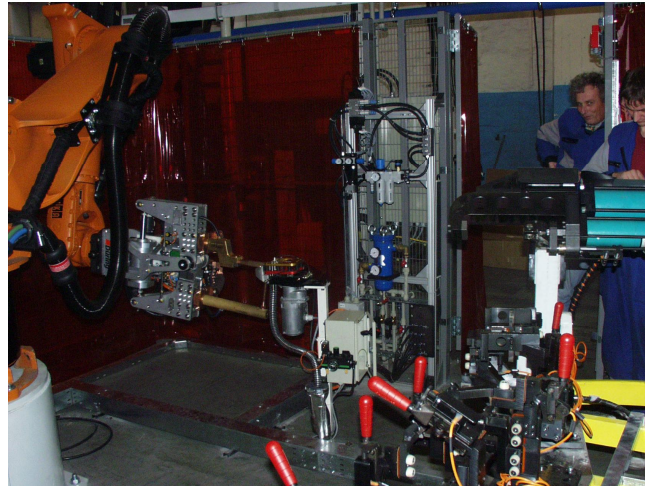




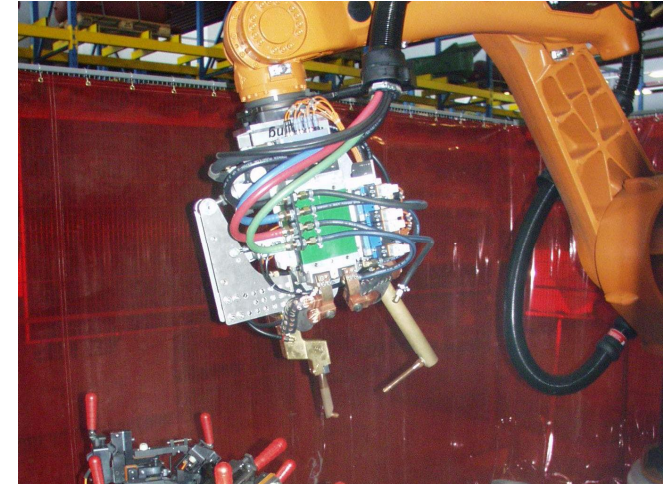
Welding workplace Case Assembly

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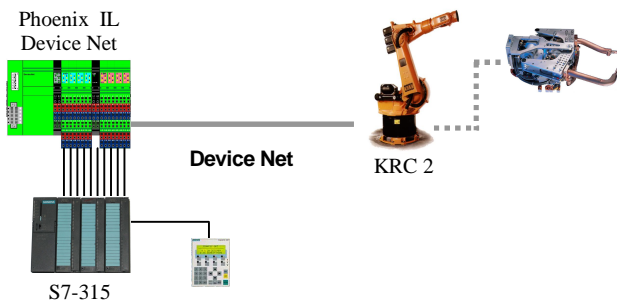
Investor	Automobiltechnik Praha Ltd., Pague, Czech Republic
Realization	2002
Machinery delivery	KOPR Ltd., Prague, Czech Republic
Workplace specification	§ Robot KUKA KR125/3 § Turntable WEISS with MF § Resistance-welding machine JESVA
Control system	§ SIMATIC S7-314, KUKA KRC2 § Display unit OP7 § I/O's InLine of PHOENIX CONTACT § Field bus DeviceNet



General look on the workplace



Welding tongs



SIMATIC S7-314, In Line modules PHOENIX, Safety relays PILZ

Reference

Robotics