

CERTIFICATE



Management system as per
DIN EN ISO 9001 : 2008

In accordance with TÜV NORD CERT procedures, it is hereby certified that

B+M Blumenbecker GmbH
Sudhoferweg 99- 107
59269 Beckum
Germany



with the locations / sites according to the annex

applies a management system in line with the above standard for the following scope

**Automation, switchboard production, repairs, industrial maintenance,
mechanical engineering**

Certificate Registration No. 04 100 030572
Audit Report No. 3506 6786

Valid until 2012-12-13
Initial certification 1996

G. Bräutigam
Certification Body
at TÜV NORD CERT GmbH

Essen, 2010-10-19

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TÜV NORD CERT GmbH

Langemarckstrasse 20

45141 Essen

www.tuev-nord-cert.com



TGA-ZM-07-06-00

ANNEX



to Certificate Registration No. 04 100 030572
DIN EN ISO 9001 : 2008

B+M Blumenbecker GmbH
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59269 Beckum
Germany



Scope

Automation, switchboard production, repairs, industrial maintenance, mechanical engineering

Certificate Registration No.	Location	Certificate Registration No.	Location
04 100 030572-001	B+M Blumenbecker GmbH Sudhoferweg 99- 107 D-59269 Beckum	04 100 030572-008	Blumenbecker Slovakia s.r.o. Staviteľská 1 SK-831 04 BRATISLAVA 3
04 100 030572-002	Blumenbecker Automatisierungstechnik GmbH Sudhoferweg 99 - 107 D-59269 Beckum	04 100 030572-009	Blumenbecker Spitzer (Shanghai) Automation Co., Ltd. Building F, No. 258, Jiamei Rd. Jiading District, CN-201 802 Shanghai
04 100 030572-003	Blumenbecker Engineering GmbH & Co. KG Trautenaustraße 10 D-38114 Braunschweig	04 100 030572-010	Blumenbecker (Shanghai) Automation System Co., Ltd. Building F, No. 258, Jiamei Rd. Jiading District, CN-201 802 Shanghai
04 100 030572-004	Blumenbecker Polska Sp. z o. o. ul. Ligocka 103 PL-40-468 Katowice	04 100 030572-011	Blumenbecker (Shanghai) Automation System Co., Ltd. Building 1, New Century Industry Park, Wuqing District, CN-301 707 Tianjin
04 100 030572-005	BLUMENBECKER IPS POLSKA Sp. z o.o. ul. Ligocka 103 PL-40-568 Katowice	04 100 030572-012	Blumenbecker (Qingdao) Industry Service Co., Ltd. No. 47 Hong Kong West Road, Room 912-915, Pacific Ocean, Insurance Building, CN-266 071 Qing Dao
04 100 030572-006	Blumenbecker Prag s.r.o. Počernická 96 CZ-10803 Prag 10	04 100 030572-013	TOV Blumenbecker Patrisa Lumumby Str. 4/6 Building "A", office 511, UA-01042 Kiev
04 100 030572-007	Blumenbecker Prag s.r.o. Kramarova 23 CZ-750 02 Pferov	04 100 030572-014	Blumenbecker US INC. 1003 Grovehurst Drive USA - GA 30022 Alpharetta

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Certificate Registration No.	Location	Certificate Registration No.	Location
04 100 030572-015	Blumenbecker OOO Lunatcharskogo Str. 57/2, Office 16 RUS-248019 Kaluga	04 100 030572-022	Blumenbecker Industrie-Service GmbH Baarstraße 170 D-58636 Iserlohn
04 100 030572-016	Blumenbecker OOO Klyuchevaia Str. 14, Building 1 RUS-115612 Moskau	04 100 030572-023	Blumenbecker Industrie-Service GmbH Pfeilstraße 35a D-45897 Gelsenkirchen
04 100 030572-017	Blumenbecker Industrie-Service GmbH Sudhoferweg 99 - 107 D-59269 Beckum	04 100 030572-024	Blumenbecker Industrie-Service GmbH Pferdestraße 14-16 D-49084 Osnabrück
04 100 030572-018	Blumenbecker Industrie-Service GmbH Hans Böckler-Straße 25 D-30851 Langenhagen	04 100 030572-025	Blumenbecker Technik GmbH Bahnhofsstraße 11b D-06246 Bad Lauchstädt
04 100 030572-019	Blumenbecker Industrie-Service GmbH Neuer Steindamm 2b D-28719 Bremen	04 100 030572-026	Blumenbecker Technik GmbH Frankfurter Chaussee 14 D-15562 Rüdersdorf
04 100 030572-020	Blumenbecker Industrie-Service GmbH Billstraße 201 D-20539 Hamburg	04 100 030572-027	Blumenbecker Technik GmbH Bornaer Straße 205 D-09114 Chemnitz
04 100 030572-021	Blumenbecker Industrie-Service GmbH Am Jägersberg 10 D-24161 Kiel-Altenholz	04 100 030572-028	Blumenbecker-Technik GmbH Naumburger Straße 65 D-06712 Zeitz

End of the List

G. Bräutigam
Certification Body
at TÜV NORD CERT GmbH

Essen, 2010-10-19

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