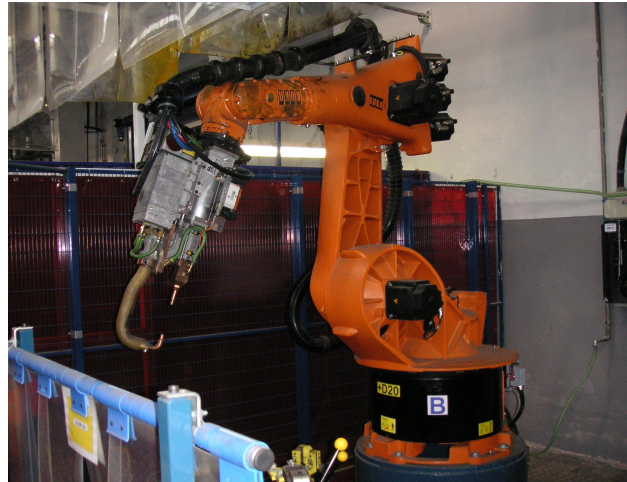




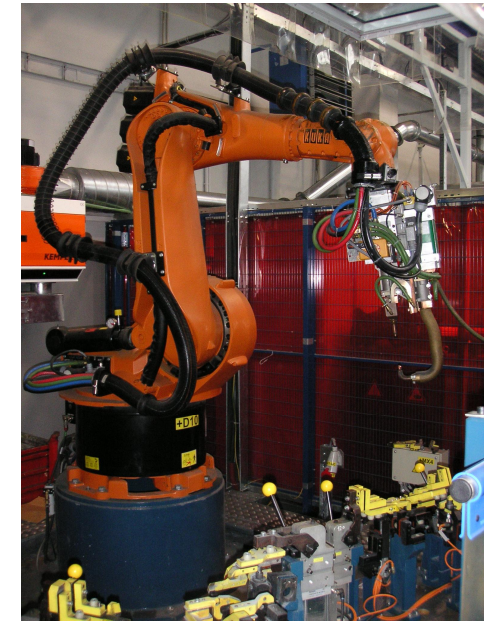
Welding workplace – the node part Škoda A5 - Octavia II

Blumenbecker Prag s. r. o.
CZ-108 03 Praha 10 • Počernická 96
Tel. (+420) 296 411 630
Fax (+420) 296 411 620
Mail: fuchs@blumenbecker.cz
<http://www.blumenbecker.cz>

Investor	WAGON Automotive, Bělá pod Bezdězem, Czech Republic
Realization	2002
Machinery delivery	KOPR Ltd., Prague, Czech Republic
Workplace specification	§ 2x robot KUKA KR125/3 § Turntable WEISS with MF § 2x resistance-welding machine JESVA § Safety gate NOMAFA
Control system	§ SIMATIC S7-314, KUKA KRC2 § Display unit OP7 § I/O's InLine of PHOENIX CONTACT § Field bus DeviceNet



Welding robot B



Welding robot A



Milling cutter of caps

