



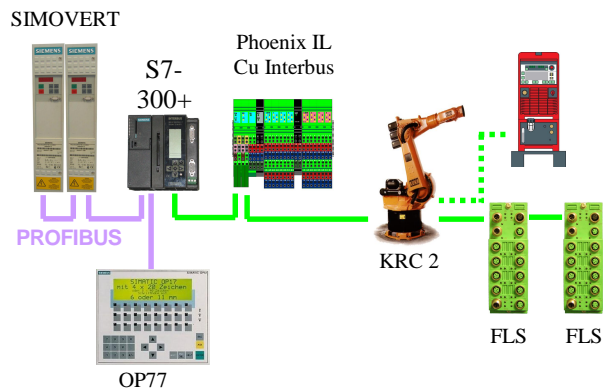
Welding workplace MIG – front fender PSA A7

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Investor	WAGON Automotive, Bělá pod Bezdězem, Czech Republic
Realizace	2005 – workplace 1 2006 – workplace 2
Machinery delivery	KOPR Ltd., Prague, Czech Republic
Workplace specification	<ul style="list-style-type: none"> § 2x robot KUKA KR6 § Turntable with rotating orbits controlled by MF SIMOVERT MC § 2x welding machine Fronius TransPuls Synergic 4000 § Safety gate NOMAFA
Control system	<ul style="list-style-type: none"> § SIMATIC S7-315-2DP, KUKA KRC2 § Operating panel OP77 § I/O's InLine, FLS of PHOENIX CONTACT § Field bus INTERBUS, PROFIBUS



General view on the workplace



Control box with operating panel OP77