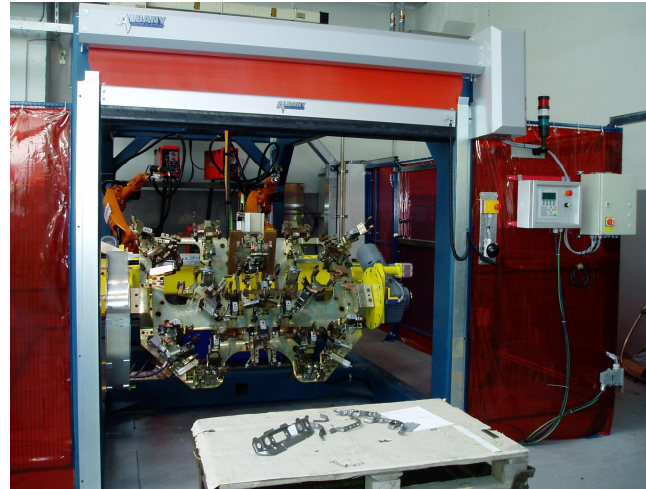




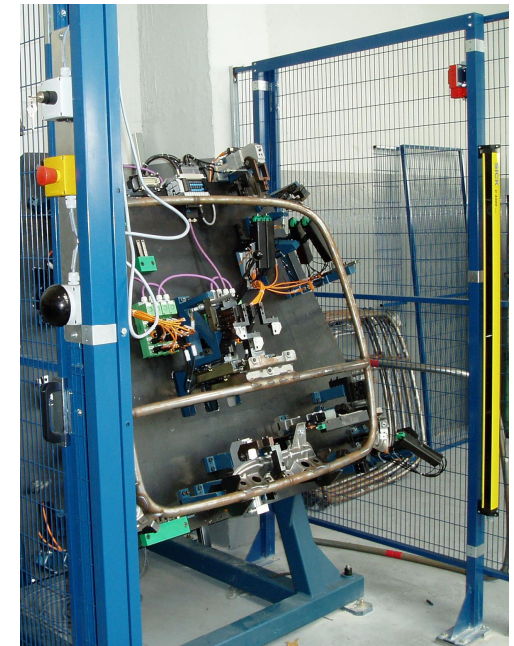
Welding workplace MIG – Frame of the 5th doors Škoda A05-Roomster

Blumenbecker Prag s. r. o.
 CZ – 108 03 Praha 10 • Počernická 96
 Tel. (+420) 296 411 630
 Fax (+420) 296 411 620
 Mail: fuchs@blumenbecker.cz
 http://www.blumenbecker.cz

Investor	WAGON Automotive, Bělá pod Bezdězem, Czech Republic
Realization	2005
Machinery delivery	KOPR Ltd., Prague, Czech Republic
Workplace specification	<ul style="list-style-type: none"> § 2x robot KUKA KR6 § Turntable with rotating orbits controlled by MF SIMOVERT MC § 2x welding machine Fronius TransPuls Synergic 4000 § Safety gate NOMAFA
Control system	<ul style="list-style-type: none"> § SIMATIC S7-315-2DP, KUKA KRC2 § Operating panel OP77 § I/O's SAB, InLine of PHOENIX ONTACT § Field bus INTERBUS, PROFIBUS



General view on the workplace



Gauging fixture

